DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453

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Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 69.15

SOURCE INSPECTION REPORT

Resident Engineer: Pursell, Gary **Report No:** SIR-000168 Address: 333 Burma Road **Date Inspected:** 22-Nov-2007

City: Oakland, CA 94607

OSM Arrival Time: 630 **Project Name:** SAS Superstructure **OSM Departure Time:** 1530 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China

Quality Control Contact: Yes CWI - Huang Wei **Quality Control Present:** No

Material transfer: Yes N/A **Sampled Items:** Yes No No N/A **Stock Transfer:** N/A N/A Yes No OK to Cut: Yes No **Rebar Test Witness:** Yes N/A N/A No **Delayed/Cancelled:** Yes No

Other: N/A

34-0006 Procedure Qualification Record (PQR) Macro **Bridge No: Component:**

Bid Item: Lot No: 52. B97-002-07

Summary of Items Observed:

On this date the Caltrans Quality Assurance (QA) representative, John P. Tracy, performed a witness of PQR macro etch testing samples. Following is a list of test plates and the details of the review.

Upon arrival, Kevin Dye, Danny McDonald and David La Rue of ABF were present and in the company of CWI-Huang Wei of ZPMC.

Test Plate ID HP2007260, Caltrans witness lot number B97-002-07. The PQR welding was witnessed by Caltrans Inspector, Rosco Dixon, lot # B59-150-07. Two sets of macro etch samples were presented for witness - one single pass and one multipass.

The samples had their individual examinations performed and they appeared to conform to the criteria set forth in contractual documents.

Summary of Conversations:

At the completion of the mechanical testing the CWI / QC Inspector, Huang Wei, of ZPMC reported that the macro etch tests were found to be acceptable, in accordance to the criteria set forth in contractual documents.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Mazen Wahbeh, (818) 292-0659, who represents the Office of Structural Materials for your project.

Inspected By: Tracy, John **Quality Assurance Inspector**

SOURCE INSPECTION REPORT

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Reviewed By: Cuellar, Robert QA Reviewer